



## Wormald HFC-227ea (Wormald HFC-227ea)

### Wormald

Chemwatch: 72-6315

Version No: 2.1.1.1

Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 1

Issue Date: 14/12/2016

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L.GHS.AUS.EN

## SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

### Product Identifier

Product name	Wormald HFC-227ea (Wormald HFC-227ea)
Chemical Name	1,1,1,2,3,3,3-heptafluoropropane
Synonyms	FM200, FE-227
Proper shipping name	HEPTAFLUOROPROPANE (REFRIGERANT GAS R 227)
Other means of identification	Not Available

### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	<p>The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation.</p> <p>Use in closed pressurised systems fitted with temperature and pressure safety relief valves which are vented to allow safe dispersal.</p> <p>Operators should be trained in procedures for safe use of this material.</p> <p>Fire protection agent for total flooding of rooms containing electrical equipment such as computer rooms as well as flammable liquid storage and Class A risks such as records rooms and libraries.</p>
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### Details of the supplier of the safety data sheet

Registered company name	Wormald
Address	Unit 2, 2-8 South Street Rydalmere NSW 2116 Australia
Telephone	133 166
Fax	Not Available
Website	www.wormald.com.au
Email	admin@wormaldaus.com.au

### Emergency telephone number

Association / Organisation	Wormald
Emergency telephone numbers	133 166
Other emergency telephone numbers	000


## SECTION 2 HAZARDS IDENTIFICATION

### Classification of the substance or mixture

Poisons Schedule	Not Applicable
Classification <sup>[1]</sup>	Gas under Pressure (Liquefied gas), Skin Corrosion/Irritation Category 1B, Serious Eye Damage Category 1
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

### Label elements

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GHS label elements	
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SIGNAL WORD	<b>DANGER</b>
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**Hazard statement(s)**

<b>H280</b>	Contains gas under pressure; may explode if heated.
<b>H314</b>	Causes severe skin burns and eye damage.
<b>H318</b>	Causes serious eye damage.
<b>AUH044</b>	Risk of explosion if heated under confinement

**Precautionary statement(s) Prevention**

<b>P260</b>	Do not breathe dust/fume/gas/mist/vapours/spray.
<b>P280</b>	Wear protective gloves/protective clothing/eye protection/face protection.

**Precautionary statement(s) Response**

<b>P301+P330+P331</b>	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
<b>P303+P361+P353</b>	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
<b>P305+P351+P338</b>	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
<b>P310</b>	Immediately call a POISON CENTER or doctor/physician.
<b>P363</b>	Wash contaminated clothing before reuse.
<b>P304+P340</b>	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

**Precautionary statement(s) Storage**

<b>P405</b>	Store locked up.
<b>P410+P403</b>	Protect from sunlight. Store in a well-ventilated place.

**Precautionary statement(s) Disposal**

<b>P501</b>	Dispose of contents/container in accordance with local regulations.
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**SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS****Substances**

See section below for composition of Mixtures

**Mixtures**

CAS No	%[weight]	Name
431-89-0	100	<u>1,1,1,2,3,3,3-heptafluoropropane</u>

**SECTION 4 FIRST AID MEASURES****Description of first aid measures**

<b>Eye Contact</b>	<ul style="list-style-type: none"> <li>▶ If product comes in contact with eyes remove the patient from gas source or contaminated area.</li> <li>▶ Take the patient to the nearest eye wash, shower or other source of clean water.</li> <li>▶ Open the eyelid(s) wide to allow the material to evaporate.</li> <li>▶ Gently rinse the affected eye(s) with clean, cool water for at least 15 minutes. Have the patient lie or sit down and tilt the head back. Hold the eyelid(s) open and pour water slowly over the eyeball(s) at the inner corners, letting the water run out of the outer corners.</li> <li>▶ The patient may be in great pain and wish to keep the eyes closed. It is important that the material is rinsed from the eyes to prevent further damage.</li> <li>▶ Ensure that the patient looks up, and side to side as the eye is rinsed in order to better reach all parts of the eye(s)</li> <li>▶ Transport to hospital or doctor.</li> <li>▶ Even when no pain persists and vision is good, a doctor should examine the eye as delayed damage may occur.</li> <li>▶ If the patient cannot tolerate light, protect the eyes with a clean, loosely tied bandage.</li> <li>▶ Ensure verbal communication and physical contact with the patient.</li> </ul>
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## Wormald HFC-227ea (Wormald HFC-227ea)

	<p><b>DO NOT</b> allow the patient to rub the eyes</p> <p><b>DO NOT</b> allow the patient to tightly shut the eyes</p> <p><b>DO NOT</b> introduce oil or ointment into the eye(s) without medical advice</p> <p><b>DO NOT</b> use hot or tepid water.</p>
<b>Skin Contact</b>	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately flush body and clothes with large amounts of water, using safety shower if available.</li> <li>▶ Quickly remove all contaminated clothing, including footwear.</li> <li>▶ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre.</li> <li>▶ Transport to hospital, or doctor.</li> </ul> <p>In case of cold burns (frost-bite):</p> <ul style="list-style-type: none"> <li>▶ Move casualty into warmth before thawing the affected part; if feet are affected carry if possible</li> <li>▶ Bathe the affected area immediately in luke-warm water (not more than 35 deg C) for 10 to 15 minutes, immersing if possible and without rubbing</li> <li>▶ <b>DO NOT apply hot water or radiant heat.</b></li> <li>▶ Apply a clean, dry, light dressing of "fluffed-up" dry gauze bandage</li> <li>▶ If a limb is involved, raise and support this to reduce swelling</li> <li>▶ If an adult is involved and where intense pain occurs provide pain killers such as paracetamol</li> <li>▶ Transport to hospital, or doctor</li> <li>▶ Subsequent blackening of the exposed tissue indicates potential of necrosis, which may require amputation.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ Following exposure to gas, remove the patient from the gas source or contaminated area.</li> <li>▶ NOTE: Personal Protective Equipment (PPE), including positive pressure self-contained breathing apparatus may be required to assure the safety of the rescuer.</li> <li>▶ Prostheses such as false teeth, which may block the airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ If the patient is not breathing spontaneously, administer rescue breathing.</li> <li>▶ If the patient does not have a pulse, administer CPR.</li> <li>▶ If medical oxygen and appropriately trained personnel are available, administer 100% oxygen.</li> <li>▶ Summon an emergency ambulance. If an ambulance is not available, contact a physician, hospital, or Poison Control Centre for further instruction.</li> <li>▶ Keep the patient warm, comfortable and at rest while awaiting medical care.</li> <li>▶ <b>MONITOR THE BREATHING AND PULSE, CONTINUOUSLY.</b></li> <li>▶ Administer rescue breathing (preferably with a demand-valve resuscitator, bag-valve mask-device, or pocket mask as trained) or CPR if necessary.</li> </ul>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ Not considered a normal route of entry.</li> <li>▶ For advice, contact a Poisons Information Centre or a doctor.</li> <li>▶ Avoid giving milk or oils.</li> <li>▶ Avoid giving alcohol.</li> </ul>

**Indication of any immediate medical attention and special treatment needed**

for intoxication due to Freons/ Halons;

A: Emergency and Supportive Measures

- ▶ Maintain an open airway and assist ventilation if necessary
- ▶ Treat coma and arrhythmias if they occur. Avoid (adrenaline) epinephrine or other sympathomimetic amines that may precipitate ventricular arrhythmias. Tachyarrhythmias caused by increased myocardial sensitisation may be treated with propranolol, 1-2 mg IV or esmolol 25-100 microgm/kg/min IV.
- ▶ Monitor the ECG for 4-6 hours

B: Specific drugs and antidotes:

- ▶ There is no specific antidote

C: Decontamination

- ▶ Inhalation; remove victim from exposure, and give supplemental oxygen if available.
- ▶ Ingestion; (a) Prehospital: Administer activated charcoal, if available. **DO NOT** induce vomiting because of rapid absorption and the risk of abrupt onset CNS depression. (b) Hospital: Administer activated charcoal, although the efficacy of charcoal is unknown. Perform gastric lavage only if the ingestion was very large and recent (less than 30 minutes)

D: Enhanced elimination:

- ▶ There is no documented efficacy for diuresis, haemodialysis, haemoperfusion, or repeat-dose charcoal.

*POISONING and DRUG OVERDOSE, Californian Poison Control System Ed. Kent R Olson; 3rd Edition*

- ▶ Do not administer sympathomimetic drugs unless absolutely necessary as material may increase myocardial irritability.
- ▶ No specific antidote.
- ▶ Because rapid absorption may occur through lungs if aspirated and cause systematic effects, the decision of whether to induce vomiting or not should be made by an attending physician.
- ▶ If lavage is performed, suggest endotracheal and/or esophageal control.
- ▶ Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach.
- ▶ Treatment based on judgment of the physician in response to reactions of the patient

For frost-bite caused by liquefied petroleum gas:

- ▶ If part has not thawed, place in warm water bath (41-46 C) for 15-20 minutes, until the skin turns pink or red.
- ▶ Analgesia may be necessary while thawing.
- ▶ If there has been a massive exposure, the general body temperature must be depressed, and the patient must be immediately rewarmed by whole-body immersion, in a bath at the above temperature.
- ▶ Shock may occur during rewarming.

- Administer tetanus toxoid booster after hospitalization.
- Prophylactic antibiotics may be useful.
- The patient may require anticoagulants and oxygen.

[Shell Australia 22/12/87]

For gas exposures:

#### BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for pulmonary oedema .
- Monitor and treat, where necessary, for shock.
- Anticipate seizures.

#### ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

## SECTION 5 FIREFIGHTING MEASURES

### Extinguishing media

**SMALL FIRE:** Use extinguishing agent suitable for type of surrounding fire.

**LARGE FIRE:** Cool cylinder.

**DO NOT** direct water at source of leak or venting safety devices as icing may occur.

### Special hazards arising from the substrate or mixture

<b>Fire Incompatibility</b>	‣ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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### Advice for firefighters

<b>Fire Fighting</b>	<p>GENERAL</p> <ul style="list-style-type: none"> <li>‣ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>‣ Wear breathing apparatus and protective gloves.</li> <li>‣ Fight fire from a safe distance, with adequate cover.</li> <li>‣ Use water delivered as a fine spray to control fire and cool adjacent area.</li> <li>‣ <b>DO NOT</b> approach cylinders suspected to be hot.</li> <li>‣ Cool fire exposed cylinders with water spray from a protected location.</li> <li>‣ If safe to do so, remove cylinders from path of fire.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>‣ Containers may explode when heated - Ruptured cylinders may rocket</li> <li>‣ Fire exposed containers may vent contents through pressure relief devices.</li> <li>‣ High concentrations of gas may cause asphyxiation without warning.</li> <li>‣ May decompose explosively when heated or involved in fire.</li> <li>‣ Contact with gas may cause burns, severe injury and/ or frostbite.</li> </ul> <p>Decomposition may produce toxic fumes of:</p> <p>carbon monoxide (CO) carbon dioxide (CO2) hydrogen chloride phosgene hydrogen fluoride other pyrolysis products typical of burning organic material.</p> <p><b>Contains low boiling substance:</b> Closed containers may rupture due to pressure buildup under fire conditions.</p> <ul style="list-style-type: none"> <li>‣ Vented gas is more dense than air and may collect in pits, basements.</li> </ul>
<b>HAZCHEM</b>	Not Applicable

## SECTION 6 ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

See section 8

### Environmental precautions

See section 12

### Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> <li>▶ Avoid breathing vapour and any contact with liquid or gas. Protective equipment including respirator should be used.</li> <li>▶ <b>DO NOT enter confined spaces where gas may have accumulated.</b></li> <li>▶ Increase ventilation.</li> <li>▶ Clear area of personnel.</li> <li>▶ Stop leak only if safe to so do.</li> <li>▶ Remove leaking cylinders to safe place.</li> </ul>
Major Spills	<ul style="list-style-type: none"> <li>▶ Clear area of all unprotected personnel and move upwind.</li> <li>▶ Alert Emergency Authority and advise them of the location and nature of hazard.</li> <li>▶ Wear breathing apparatus and protective gloves.</li> <li>▶ Prevent by any means available, spillage from entering drains and water-courses.</li> <li>▶ Consider evacuation.</li> <li>▶ Increase ventilation.</li> <li>▶ No smoking or naked lights within area.</li> <li>▶ Remove leaking cylinders to a safe place.</li> <li>▶ Fit vent pipes. Release pressure under safe, controlled conditions</li> <li>▶ Burn issuing gas at vent pipes.</li> <li>▶ <b>DO NOT exert excessive pressure on valve; DO NOT attempt to operate damaged valve.</b></li> </ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 HANDLING AND STORAGE

### Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> <li>·Consider use in closed pressurised systems, fitted with temperature, pressure and safety relief valves which are vented for safe dispersal. Use only properly specified equipment which is suitable for this product, its supply pressure and temperature</li> <li>·The tubing network design connecting gas cylinders to the delivery system should include appropriate pressure indicators and vacuum or suction lines.</li> <li>·Fully-welded types of pressure gauges, where the bourdon tube sensing element is welded to the gauge body, are recommended.</li> <li>·Before connecting gas cylinders, ensure manifold is mechanically secure and does not containing another gas. Before disconnecting gas cylinder, isolate supply line segment proximal to cylinder, remove trapped gas in supply line with aid of vacuum pump</li> <li>·When connecting or replacing cylinders take care to avoid airborne particulates violently ejected when system pressurises.</li> <li>·Consider the use of doubly-contained piping; diaphragm or bellows sealed, soft seat valves; backflow prevention devices; flash arrestors; and flow monitoring or limiting devices. Gas cabinets, with appropriate exhaust treatment, are recommended, as is automatic monitoring of the secondary enclosures and work areas for release.</li> <li>▶ <b>DO NOT transfer gas from one cylinder to another.</b></li> </ul>
Other information	<ul style="list-style-type: none"> <li>▶ Store below 38 deg. C.</li> <li>▶ Cylinders should be stored in a purpose-built compound with good ventilation, preferably in the open.</li> <li>▶ Such compounds should be sited and built in accordance with statutory requirements.</li> <li>▶ The storage compound should be kept clear and access restricted to authorised personnel only.</li> <li>▶ Cylinders stored in the open should be protected against rust and extremes of weather.</li> <li>▶ Cylinders in storage should be properly secured to prevent toppling or rolling.</li> <li>▶ Cylinder valves should be closed when not in use.</li> <li>▶ Where cylinders are fitted with valve protection this should be in place and properly secured.</li> </ul>

### Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> <li>▶ <b>DO NOT use aluminium or galvanised containers</b></li> <li>▶ Cylinder: <ul style="list-style-type: none"> <li>▶ Ensure the use of equipment rated for cylinder pressure.</li> <li>▶ Ensure the use of compatible materials of construction.</li> <li>▶ Valve protection cap to be in place until cylinder is secured, connected.</li> <li>▶ Cylinder must be properly secured either in use or in storage.</li> <li>▶ Cylinder valve must be closed when not in use or when empty.</li> </ul> </li> </ul>
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## Wormald HFC-227ea (Wormald HFC-227ea)

	<ul style="list-style-type: none"> <li>▶ Segregate full from empty cylinders.</li> </ul> <p><b>WARNING:</b> Suckback into cylinder may result in rupture.</p>
<b>Storage incompatibility</b>	<p>Haloalkanes:</p> <ul style="list-style-type: none"> <li>▶ are highly reactive:some of the more lightly substituted lower members are highly flammable; the more highly substituted may be used as fire suppressants, not always with the anticipated results.</li> <li>▶ may react with the lighter divalent metals to produce more reactive compounds analogous to Grignard reagents.</li> <li>▶ may produce explosive compounds following prolonged contact with metallic or other azides</li> <li>▶ may react on contact with potassium or its alloys - although apparently stable on contact with a wide rage of halocarbons, reaction products may be shock-sensitive and may explode with great violence on light impact; severity generally increases with the degree of halocarbon substitution and potassium-sodium alloys give extremely sensitive mixtures .</li> </ul> <p>BREITHERICK L.: Handbook of Reactive Chemical Hazards</p> <ul style="list-style-type: none"> <li>▶ react with metal halides and active metals, eg. sodium (Na), potassium (K), lithium (Li),calcium (Ca), zinc (Zn), powdered aluminium (Al) and aluminium alloys, magnesium (Mg) and magnesium alloys.</li> <li>▶ may react with brass and steel.</li> <li>▶ may react explosively with strong oxidisers</li> <li>▶ may degrade rubber, and plastics such as methacrylate polymers, polyethylene and polystyrene, paint and coatings</li> <li>▶ Compressed gases may contain a large amount of kinetic energy over and above that potentially available from the energy of reaction produced by the gas in chemical reaction with other substances</li> </ul>

## SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

## Control parameters

## OCCUPATIONAL EXPOSURE LIMITS (OEL)

## INGREDIENT DATA

Not Available

## EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
Wormald HFC-227ea (Wormald HFC-227ea)	Not Available	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
1,1,1,2,3,3,3-heptafluoropropane	Not Available	Not Available

## MATERIAL DATA


Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, bioaccumulation and other endpoints combine to warrant such a limit. In contrast the MAK Commission (Germany) uses a five-category system based on intensive odour, local irritation, and elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA.

May act as a simple asphyxiants; these are gases which, when present in high concentrations, reduce the oxygen content in air below that required to support breathing, consciousness and life; loss of consciousness, with death by suffocation may rapidly occur in an oxygen deficient atmosphere.

**CARE:** Most simple asphyxiants are odourless or possess low odour and there is no warning on entry into an oxygen deficient atmosphere. If there is any doubt, oxygen content can be checked simply and quickly. It may not be appropriate to only recommend an exposure standard for simple asphyxiants rather it is essential that sufficient oxygen be maintained. Air normally has 21 percent oxygen by volume, with 18 percent regarded as minimum under normal atmospheric pressure to maintain consciousness / life. At pressures significantly higher or lower than normal atmospheric pressure, expert guidance should be sought.

## Exposure controls

<b>Appropriate engineering controls</b>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p>
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<b>Personal protection</b>	
<b>Eye and face protection</b>	<ul style="list-style-type: none"> <li>▶ Chemical goggles.</li> <li>▶ Full face shield may be required for supplementary but never for primary protection of eyes.</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable.</li> </ul>
<b>Skin protection</b>	See Hand protection below
<b>Hands/feet protection</b>	<ul style="list-style-type: none"> <li>▶ Neoprene gloves</li> <li>▶ Polyethylene gloves</li> <li>▶ When handling sealed and suitably insulated cylinders wear cloth or leather gloves.</li> <li>▶ Insulated gloves:</li> </ul> <p>NOTE: Insulated gloves should be loose fitting so that may be removed quickly if liquid is spilled upon them. Insulated gloves are not made to permit hands to be placed in the liquid; they provide only short-term protection from accidental contact with the liquid.</p>
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	<ul style="list-style-type: none"> <li>▶ Protective overalls, closely fitted at neck and wrist.</li> <li>▶ Eye-wash unit.</li> <li>▶ Ensure availability of lifeline in confined spaces.</li> <li>▶ Staff should be trained in all aspects of rescue work.</li> <li>▶ Rescue gear: Two sets of SCBA breathing apparatus Rescue Harness, lines etc.</li> </ul>
<b>Thermal hazards</b>	Not Available

### Respiratory protection

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

- ▶ Positive pressure, full face, air-supplied breathing apparatus should be used for work in enclosed spaces if a leak is suspected or the primary containment is to be opened (e.g. for a cylinder change)
- ▶ Air-supplied breathing apparatus is required where release of gas from primary containment is either suspected or demonstrated.

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

<b>Appearance</b>	<p>Vapourising liquid causes rapid cooling and contact may cause cold burns, frostbite, even through normal gloves. Frozen skin tissues are painless and appear waxy and yellow. Signs and symptoms of frost-bite may include "pins and needles", paleness followed by numbness, a hardening and stiffening of the skin, a progression of colour changes in the affected area, (first white, then mottled and blue and eventually black; on recovery, red, hot, painful and blistered).</p> <p>[Colourless odourless liquefied compressed gas; slightly miscible with water (0.026% by wt).]Containers are equipped with pressure and temperature relief devices, but rupture may occur under fire conditions and toxic decomposition by-product may be formed if used in fires over 500 deg Celcius</p>		
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<b>Physical state</b>	Liquified Gas	<b>Relative density (Water = 1)</b>	1.46
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	Not Available
<b>pH (as supplied)</b>	Not Applicable	<b>Decomposition temperature</b>	Not Available
<b>Melting point / freezing point (°C)</b>	-131	<b>Viscosity (cSt)</b>	Not Applicable
<b>Initial boiling point and boiling range (°C)</b>	-16.4	<b>Molecular weight (g/mol)</b>	Not Applicable
<b>Flash point (°C)</b>	Not Applicable	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	Not Available	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	Not Applicable	<b>Oxidising properties</b>	Not Available

## Wormald HFC-227ea (Wormald HFC-227ea)

<b>Upper Explosive Limit (%)</b>	Not Applicable	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Available
<b>Lower Explosive Limit (%)</b>	Not Applicable	<b>Volatile Component (%vol)</b>	100
<b>Vapour pressure (kPa)</b>	405	<b>Gas group</b>	Not Available
<b>Solubility in water (g/L)</b>	Partly miscible	<b>pH as a solution (1%)</b>	Not Applicable
<b>Vapour density (Air = 1)</b>	6.04	<b>VOC g/L</b>	Not Available

## SECTION 10 STABILITY AND REACTIVITY

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

## SECTION 11 TOXICOLOGICAL INFORMATION

## Information on toxicological effects

<b>Inhaled</b>	<p>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.</p> <p>Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.</p> <p>Exposure to high concentrations of fluorocarbons may produce cardiac arrhythmias or cardiac arrest due sensitisation of the heart to adrenalin or noradrenalin. Deaths associated with exposures to fluorocarbons (specifically halogenated aliphatics) have occurred in occupational settings and in inhalation of bronchodilator drugs.</p> <p>Bronchospasm consistently occurs in human subjects inhaling fluorocarbons. At a measured concentration of 1700 ppm of one of the commercially available aerosols there is a biphasic change in ventilatory capacity, the first reduction occurring within a few minutes and the second delayed up to 30 minutes. Most subjects developed bradycardia (reduced pulse rate). Bradycardia is encountered in dogs when administration is limited to upper respiratory tract (oropharyngeal and nasal areas). Cardiac arrhythmias can be experimentally induced in animals (species dependency is pronounced with dogs and monkeys requiring lesser amounts of fluorocarbon FC-11 than rats or mice).</p> <p>Acute intoxication by halogenated aliphatic hydrocarbons appears to take place over two stages. Signs of a reversible narcosis are evident in the first stage and in the second stage signs of injury to organs may become evident, a single organ alone is (almost) never involved.</p> <p>Depression of the central nervous system is the most outstanding effect of most halogenated aliphatic hydrocarbons. Inebriation and excitation, passing into narcosis, is a typical reaction. In severe acute exposures there is always a danger of death from respiratory failure or cardiac arrest due to a tendency to make the heart more susceptible to catecholamines (adrenalin)</p> <p>Material is highly volatile and may quickly form a concentrated atmosphere in confined or unventilated areas. The vapour may displace and replace air in breathing zone, acting as a simple asphyxiant. This may happen with little warning of overexposure.</p> <p>Symptoms of asphyxia (suffocation) may include headache, dizziness, shortness of breath, muscular weakness, drowsiness and ringing in the ears. If the asphyxia is allowed to progress, there may be nausea and vomiting, further physical weakness and unconsciousness and, finally, convulsions, coma and death. Significant concentrations of the non-toxic gas reduce the oxygen level in the air. As the amount of oxygen is reduced from 21 to 14 volume %, the pulse rate accelerates and the rate and volume of breathing increase. The ability to maintain attention and think clearly is diminished and muscular coordination is somewhat disturbed. As oxygen decreases from 14-10% judgement becomes faulty; severe injuries may cause no pain. Muscular exertion leads to rapid fatigue.</p> <p>The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation.</p> <p>Common, generalised symptoms associated with non-toxic gas inhalation include :</p> <ul style="list-style-type: none"> <li>▶ central nervous system effects such as headache, confusion, dizziness, progressive stupor, coma and seizures;</li> <li>▶ respiratory system complications may include tachypnoea and dyspnoea;</li> <li>▶ cardiovascular effects may include circulatory collapse and arrhythmias;</li> <li>▶ gastrointestinal effects may also be present and may include mucous membrane irritation and nausea and vomiting.</li> </ul>
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## Wormald HFC-227ea (Wormald HFC-227ea)

<b>Ingestion</b>	<p>The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion. Overexposure is unlikely in this form.</p> <p>Not normally a hazard due to physical form of product.</p> <p>Considered an unlikely route of entry in commercial/industrial environments</p>
<b>Skin Contact</b>	<p>The material can produce chemical burns following direct contact with the skin. Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.</p> <p>In common with other halogenated aliphatics, fluorocarbons may cause dermal problems due to a tendency to remove natural oils from the skin causing irritation and the development of dry, sensitive skin. They do not appear to be appreciably absorbed.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Material on the skin evaporates rapidly and may cause tingling, chilling and even temporary numbness</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>Vapourising liquid causes rapid cooling and contact may cause cold burns, frostbite, even through normal gloves. Frozen skin tissues are painless and appear waxy and yellow. Signs and symptoms of frost-bite may include "pins and needles", paleness followed by numbness, a hardening and stiffening of the skin, a progression of colour changes in the affected area, (first white, then mottled and blue and eventually black; on recovery, red, hot, painful and blistered).</p>
<b>Eye</b>	<p>The material can produce chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating. When applied to the eye(s) of animals, the material produces severe ocular lesions which are present twenty-four hours or more after instillation.</p> <p>Direct contact with the eye may not cause irritation because of the extreme volatility of the gas; however concentrated atmospheres may produce irritation after brief exposures..</p>
<b>Chronic</b>	<p>Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. Gastrointestinal disturbances may also occur. Chronic exposures may result in dermatitis and/or conjunctivitis. Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.</p> <p>Principal route of occupational exposure to the gas is by inhalation.</p> <p>It is generally accepted that the fluorocarbons are less toxic than the corresponding halogenated aliphatic based on chlorine. Repeated inhalation exposure to the fluorocarbon FC-11 does not produce pathologic lesions of the liver and other visceral organs in experimental animals. There has been conjecture in non-scientific publications that fluorocarbons may cause leukemia, cancer, sterility and birth defects; these have not been verified by current research. The high incidence of cancer, spontaneous abortion and congenital anomalies amongst hospital personnel, repeatedly exposed to fluorine-containing general anaesthetics, has caused some scientists to call for a lowering of the fluorocarbon exposure standard to 5 ppm since some are mutagens.</p>

<b>Wormald HFC-227ea (Wormald HFC-227ea)</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	Not Available	Not Available
<b>1,1,1,2,3,3,3- heptafluoropropane</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	Inhalation (rat) LC50: >788696 ppm/4h] <sup>2</sup>	Not Available
<b>Legend:</b>	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

<b>Wormald HFC-227ea (Wormald HFC-227ea)</b>	<p>Disinfection by products (DBPs) re formed when disinfectants such as chlorine, chloramine, and ozone react with organic and inorganic matter in water. The observations that some DBPs such as trihalomethanes (THMs), di-/trichloroacetic acids, and 3-chloro-4-(dichloromethyl)-5-hydroxy-2(5H)-furanone (MX) are carcinogenic in animal studies have raised public concern over the possible adverse health effects of DBPs. To date, several hundred DBPs have been identified.</p> <p>Numerous haloalkanes and haloalkenes have been tested for carcinogenic and mutagenic activities. In general, the genotoxic potential is dependent on the nature, number, and position of halogen(s) and the molecular size of the compound. Short-chain monohalogenated (excluding fluorine) alkanes and alkenes are potential direct-acting alkylating agents, particularly if the halogen is at the terminal end of the carbon chain or at an allylic position. Dihalogenated alkanes are also potential alkylating or cross-linking agents (either directly or after GSH conjugation), particularly if they are vicinally substituted (e.g., 1,2-dihaloalkane) or substituted at the two terminal ends of a short to medium-size (e.g., 2-7) alkyl moiety (i.e., alpha, omega-dihaloalkane).</p> <p>Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance.</p>
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## Wormald HFC-227ea (Wormald HFC-227ea)

Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

Acute Toxicity	⊘	Carcinogenicity	⊘
Skin Irritation/Corrosion	✓	Reproductivity	⊘
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	⊘
Respiratory or Skin sensitisation	⊘	STOT - Repeated Exposure	⊘
Mutagenicity	⊘	Aspiration Hazard	⊘

Legend: **✗** – Data available but does not fill the criteria for classification  
**✓** – Data required to make classification available  
**⊘** – Data Not Available to make classification

## SECTION 12 ECOLOGICAL INFORMATION

## Toxicity

Ingredient	Endpoint	Test Duration (hr)	Species	Value	Source
1,1,1,2,3,3,3-heptafluoropropane	LC50	96	Fish	12.253mg/L	3
1,1,1,2,3,3,3-heptafluoropropane	EC50	48	Crustacea	>97.9mg/L	2
1,1,1,2,3,3,3-heptafluoropropane	EC50	96	Algae or other aquatic plants	29.866mg/L	3
1,1,1,2,3,3,3-heptafluoropropane	EC50	384	Crustacea	2.974mg/L	3
1,1,1,2,3,3,3-heptafluoropropane	NOEC	72	Algae or other aquatic plants	ca.13.2mg/L	2
<b>Legend:</b>	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

In addition to carbon dioxide (CO<sub>2</sub>), methane (CH<sub>4</sub>) and nitrous oxide (N<sub>2</sub>O), the greenhouse gases mentioned in the Kyoto Protocol include synthetic substances that share the common feature of being highly persistent in the atmosphere and exhibiting very high specific radiative forcing (radiative forcing is the change in the balance between radiation coming into the atmosphere and radiation out; a positive radiative forcing tends on average to warm the surface of the earth). These synthetic substances include hydrocarbons that are partially fluorinated (HCFs) or totally fluorinated (PFCs) as well as sulfur hexafluoride (SF<sub>6</sub>).

The greenhouse potential of these substances, expressed as multiples of that of CO<sub>2</sub>, are within the range of 140 to 11,700 for HFCs, from 6500 to 9,200 for PFCs and 23,900 for SF<sub>6</sub>. Once emitted into the atmosphere, these substances have an impact on the environment for decades, centuries, or in certain instances, for thousands of years.

Many of these substances have only been commercialised for a few years, and still only contribute only a small percentage of those gases released to the atmosphere by humans (anthropogenic) which increase the greenhouse effect. However, a rapid increase can be seen in their consumption and emission, and therefore in their contribution to the anthropogenic increase in the greenhouse effect.

Since the adoption of the Kyoto Protocol, new fluorinated substances have appeared on the market, which are stable in air and have a high greenhouse potential; these include nitrogen trifluoride (NF<sub>3</sub>) and fluoroethers.

**DO NOT discharge into sewer or waterways.**

## Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
1,1,1,2,3,3,3-heptafluoropropane	HIGH	HIGH

## Bioaccumulative potential

Ingredient	Bioaccumulation
1,1,1,2,3,3,3-heptafluoropropane	LOW (LogKOW = 2.5133)

## Mobility in soil

Wormald HFC-227ea (Wormald HFC-227ea)

Ingredient	Mobility
1,1,1,2,3,3,3-heptafluoropropane	LOW (KOC = 680.2)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging disposal	
	<ul style="list-style-type: none"> <li>▶ Evaporate residue at an approved site.</li> <li>▶ Return empty containers to supplier. If containers are marked non-returnable establish means of disposal with manufacturer prior to purchase.</li> <li>▶ Ensure damaged or non-returnable cylinders are gas-free before disposal.</li> </ul>

SECTION 14 TRANSPORT INFORMATION

Labels Required

	
Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADG)

UN number	3296				
UN proper shipping name	HEPTAFLUOROPROPANE (REFRIGERANT GAS R 227)				
Transport hazard class(es)	<table border="0"> <tr> <td>Class</td> <td>2.2</td> </tr> <tr> <td>Subrisk</td> <td>Not Applicable</td> </tr> </table>	Class	2.2	Subrisk	Not Applicable
Class	2.2				
Subrisk	Not Applicable				
Packing group	Not Applicable				
Environmental hazard	Not Applicable				
Special precautions for user	<table border="0"> <tr> <td>Special provisions</td> <td>Not Applicable</td> </tr> <tr> <td>Limited quantity</td> <td>120 ml</td> </tr> </table>	Special provisions	Not Applicable	Limited quantity	120 ml
Special provisions	Not Applicable				
Limited quantity	120 ml				

Air transport (ICAO-IATA / DGR)

UN number	3296														
UN proper shipping name	Heptafluoropropane; Refrigerant gas R 227														
Transport hazard class(es)	<table border="0"> <tr> <td>ICAO/IATA Class</td> <td>2.2</td> </tr> <tr> <td>ICAO / IATA Subrisk</td> <td>Not Applicable</td> </tr> <tr> <td>ERG Code</td> <td>2L</td> </tr> </table>	ICAO/IATA Class	2.2	ICAO / IATA Subrisk	Not Applicable	ERG Code	2L								
ICAO/IATA Class	2.2														
ICAO / IATA Subrisk	Not Applicable														
ERG Code	2L														
Packing group	Not Applicable														
Environmental hazard	Not Applicable														
Special precautions for user	<table border="0"> <tr> <td>Special provisions</td> <td>Not Applicable</td> </tr> <tr> <td>Cargo Only Packing Instructions</td> <td>200</td> </tr> <tr> <td>Cargo Only Maximum Qty / Pack</td> <td>150 kg</td> </tr> <tr> <td>Passenger and Cargo Packing Instructions</td> <td>200</td> </tr> <tr> <td>Passenger and Cargo Maximum Qty / Pack</td> <td>75 kg</td> </tr> <tr> <td>Passenger and Cargo Limited Quantity Packing Instructions</td> <td>Forbidden</td> </tr> <tr> <td>Passenger and Cargo Limited Maximum Qty / Pack</td> <td>Forbidden</td> </tr> </table>	Special provisions	Not Applicable	Cargo Only Packing Instructions	200	Cargo Only Maximum Qty / Pack	150 kg	Passenger and Cargo Packing Instructions	200	Passenger and Cargo Maximum Qty / Pack	75 kg	Passenger and Cargo Limited Quantity Packing Instructions	Forbidden	Passenger and Cargo Limited Maximum Qty / Pack	Forbidden
Special provisions	Not Applicable														
Cargo Only Packing Instructions	200														
Cargo Only Maximum Qty / Pack	150 kg														
Passenger and Cargo Packing Instructions	200														
Passenger and Cargo Maximum Qty / Pack	75 kg														
Passenger and Cargo Limited Quantity Packing Instructions	Forbidden														
Passenger and Cargo Limited Maximum Qty / Pack	Forbidden														

Sea transport (IMDG-Code / GGVSee)

<b>UN number</b>	3296	
<b>UN proper shipping name</b>	HEPTAFLUOROPROPANE (REFRIGERANT GAS R 227)	
<b>Transport hazard class(es)</b>	IMDG Class	2.2
	IMDG Subrisk	Not Applicable
<b>Packing group</b>	Not Applicable	
<b>Environmental hazard</b>	Not Applicable	
<b>Special precautions for user</b>	EMS Number	F-C, S-V
	Special provisions	Not Applicable
	Limited Quantities	120 mL

**Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

**SECTION 15 REGULATORY INFORMATION****Safety, health and environmental regulations / legislation specific for the substance or mixture****1,1,1,2,3,3,3-HEPTAFLUOROPROPANE(431-89-0) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Inventory of Chemical Substances (AICS)

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (1,1,1,2,3,3,3-heptafluoropropane)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	Y
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	N (1,1,1,2,3,3,3-heptafluoropropane)
USA - TSCA	Y
<b>Legend:</b>	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

**SECTION 16 OTHER INFORMATION****Other information**

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

[www.chemwatch.net](http://www.chemwatch.net)

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

**Definitions and abbreviations**

PC—TWA: Permissible Concentration-Time Weighted Average

PC—STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit.

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level  
LOAEL: Lowest Observed Adverse Effect Level  
TLV: Threshold Limit Value  
LOD: Limit Of Detection  
OTV: Odour Threshold Value  
BCF: BioConcentration Factors  
BEI: Biological Exposure Index

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